

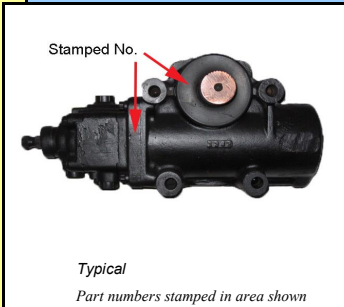
**POWER UNION TRUCK PARTS**

# Remanufactured Steering Gears For Heavy Duty Trucks

## TRW

### HF54 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Ford	<b>HF54044</b>	D0TZ3504A, D0HT3504GA, D7HT3N503DA, D7HT3N503DA
Ford	<b>HF54050</b>	D0HZ3504J
International	<b>HF54053</b>	442783C91
Ford	<b>HF54059</b>	E1HZ3504K, E1TD3N503AE, E4HZ3504B

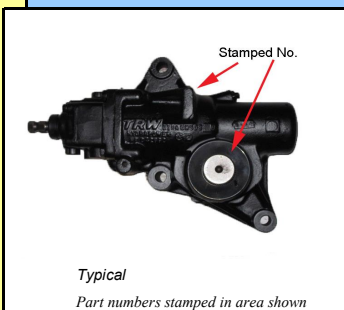
Many other HF series gears available - please call

Complete seal kit for all HF54 **K305**

**Please call (909) 464-2282 for pricing / availability**

### HF64 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Ford	<b>HF64076</b>	D0HA3N503E, D1HA3N503BB, D1HZ3504F, E0HT3N503LA
Ford	<b>HF64077</b>	D0HA3N503F, D6HA3N503AA, D1HZ3504E, E0HT3N503MA
Mack	<b>HF64090</b>	20QC49301P2
Mack	<b>HF64119</b>	20QC49307, 20QC49307P1

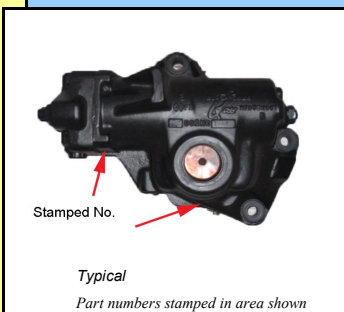
Many other HF series gears available - please call

Complete seal kit for all HF64 **K306**

**Please call (909) 464-2282 for pricing / availability**

### HFB52 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
International	<b>HFB52013</b>	475178C91, 496785C91
Ford	<b>HFB52023</b>	E1HZ3504M

Many other HFB series gears available - please call

Complete seal kit for HFB52 gears **K307**

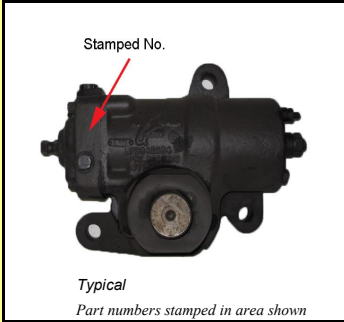
**Please call (909) 464-2282 for pricing / availability**

# Remanufactured Steering Gears For Heavy Duty Trucks

## TRW

### HFB64 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	<b>HFB64033</b>	B14-09919-000
International	<b>HFB64057</b>	475179C93
Ford	<b>HFB64079</b>	E2HZ3504A, E2HT3N503AB, E7HZ3504E, E7HT3N503EA
Ford	<b>HFB64080</b>	E2HZ3504B, E7HZ3504F, F1HZ3504B, FOHT3N503BA
Kenworth	<b>HFB64082</b>	K254-233
Peterbilt	<b>HFB64083</b>	10-02064
Peterbilt	<b>HFB64126</b>	10-02153

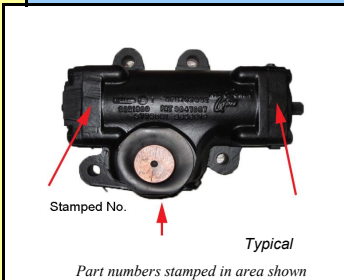
Many other HFB series gears available - please call

Complete seal kit for HFB64 gears **K308**

**Please call (909) 464-2282 for pricing / availability**

### HFB70 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Volvo / Freightliner	<b>HFB70042</b>	9047730, 9047740, B14-09920-001
White / Western Star	<b>HFB70045</b>	38301-0006
Kenworth	<b>HFB70065</b>	K254-206
Peterbilt	<b>HFB70114</b>	10-02350

Many other HFB series gears available - please call

Complete seal kit for HFB70 gears **K309**

**Please call (909) 464-2282 for pricing / availability**

### TAS40 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
International	<b>TAS40002</b>	1661663C91
International	<b>TAS40006</b>	1688882C91
International	<b>TAS40040</b>	3554372C91
International	<b>TAS40042</b>	

Many other TAS series gears available - please call

Complete seal kit for TAS40 gears **K301**

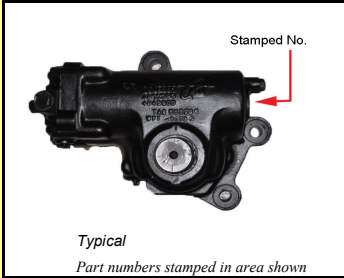
**Please call (909) 464-2282 for pricing / availability**

# Remanufactured Steering Gears For Heavy Duty Trucks

## TRW

### TAS55 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	<b>TAS55003</b>	14-15655-000
Ford	<b>TAS55006</b>	F4HZ3504A
Ford	<b>TAS55010</b>	F81Z3504BA
Freightliner	<b>TAS55016</b>	14-15451-000

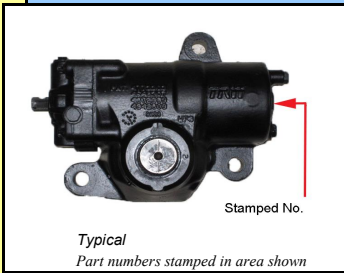
Many other TAS series gears available - please call

Complete seal kit for TAS55 gears **K302**

**Please call (909) 464-2282 for pricing / availability**

### TAS65 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	<b>TAS65004</b>	RGT66007R, 14-10334-000
Freightliner	<b>TAS65005</b>	RGT66006R, 14-10335-000
Volvo	<b>TAS65006</b>	38301-3211, 38301-0020, 38301-0037, 3188134, 3188135
Kenworth	<b>TAS65007</b>	RGT66001R, K254-233, K254-194
Western Star	<b>TAS65014</b>	38301-3409, 14-17732-000
Peterbilt	<b>TAS65024</b>	RGT66005R, 10-02458, 10-02153
International	<b>TAS65042</b>	1663200C91
Freightliner	<b>TAS65052</b>	6814600401
Kenworth	<b>TAS65079</b>	
Ford	<b>TAS65105</b>	F6HT3N503DC, F6HZ3504DB
Kenworth	<b>TAS65127</b>	
Freightliner	<b>TAS65129</b>	14-12965-000, 14-12747-000
Volvo	<b>TAS65150</b>	3098661, 20435348, 8086784
Freightliner	<b>TAS65155</b>	14-13451-000, 14-13452-000
Freightliner	<b>TAS65157</b>	14-13452-001
Volvo	<b>TAS65204</b>	20518924
Kenworth	<b>TAS65218</b>	
Kenworth	<b>TAS65219</b>	

Many other TAS series gears available - please call

Complete seal kit for TAS65 gears **K303**

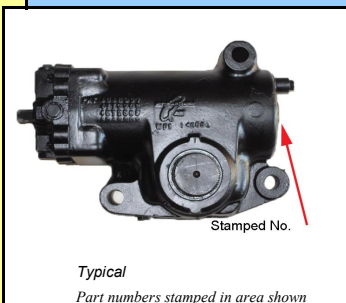
**Please call (909) 464-2282 for pricing / availability**

# Remanufactured Steering Gears For Heavy Duty Trucks

## TRW

### TAS85 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	<b>TAS85002</b>	38301-3438, 38301-3419, 14-12438-001
Peterbilt	<b>TAS85031</b>	10-01734
Kenworth	<b>TAS85036</b>	
Peterbilt	<b>TAS85052</b>	10-02345
Kenworth	<b>TAS85062</b>	
Kenworth	<b>TAS85147</b>	

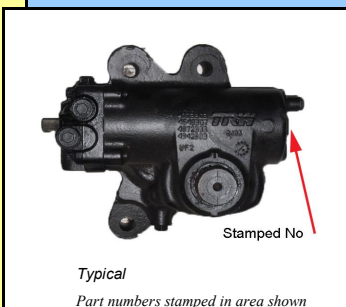
Many other TAS series gears available - please call

Complete seal kit for TAS85 gears **K304**

**Please call (909) 464-2282 for pricing / availability**

### THP60 Series

### TRW / Ross Steering Gear



Application	Common part numbers	Interchange
Freightliner	<b>THP60006</b>	14-15040-000, 14-17724-000
Volvo	<b>THP60009</b>	20511466
Freightliner	<b>THP60010</b>	14-15702-000, 14-17727-000

Many other THP series gears available - please call

Complete seal kit for THP60 gears **K310**

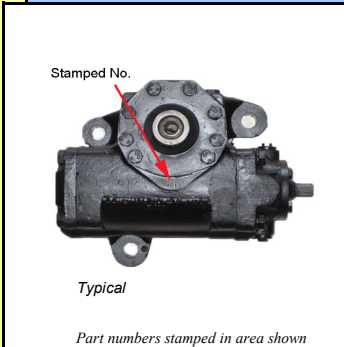
**Please call (909) 464-2282 for pricing / availability**

# Remanufactured Steering Gears For Heavy Duty Trucks

## Sheppard

### M80 & M90 Series MD83, HD94

### Sheppard Steering Gear



Application	Common part numbers	
International	<b>M80SAA (slave)</b>	
International	<b>M90PAE</b>	

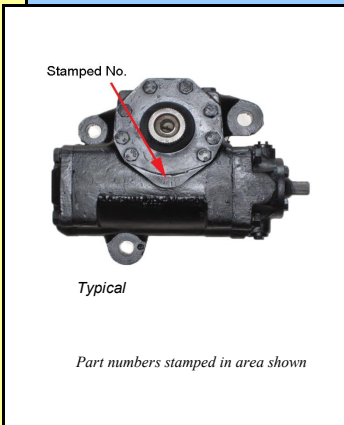
Many other M series gears available - please call

Complete Seal Kits	
M80	<b>K324</b>
M80SLAVE	<b>K334</b>
MD83	<b>K339</b>
M90	<b>K325</b>
M90SLAVE	<b>K335</b>
HD94	<b>K331</b>

**Please call (909) 464-2282 for pricing / availability**

### M100 Series

### Sheppard Steering Gear



Application	Common part numbers	Interchange
Peterbilt	<b>M100PAE</b>	10-02156, 10-02357, 10-02155, 10-02358
International	<b>M100PAH</b>	1657435C91
International	<b>M100PCL</b>	1659881C91, 3589106C91
Kenworth	<b>M100PDQ</b>	
Kenworth	<b>M100PEN</b>	
International	<b>M100PHE</b>	3501032C91, 3519043C91
Volvo	<b>M100PJB</b>	8084058, 8084060, 176701
Freightliner	<b>M100PJD</b>	14-13063-000
Peterbilt	<b>M100PJM</b>	10-02173
Kenworth	<b>M100PLE</b>	
Kenworth	<b>M100PLJ</b>	
International	<b>M100PMX</b>	3558088C91
Peterbilt	<b>M100PNJ</b>	

Many other M series gears available - please call

Complete Seal Kits: M100		
w/Auto poppets - All	w/ manual poppets AND:	
<b>K337</b>	snap ring cover	<b>K330</b>
	snap ring cover & L seal	<b>K333</b>
	bolt-on cover	<b>K338</b>

M100 gears with Auto poppets are identified by the "M100AUTO" cast into the housing

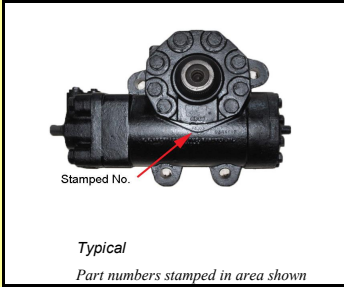
**Please call (909) 464-2282 for pricing / availability**

# Remanufactured Steering Gears For Heavy Duty Trucks

## Sheppard

### M110 Series

### Sheppard Steering Gear



Common part numbers

Kenworth	<b>M110PBQ</b>	
Kenworth	<b>M110PFA</b>	
Peterbilt	<b>M110PHB</b>	

Many other M series gears available - please call

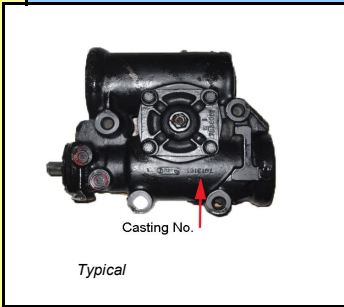
Complete Seal Kits: M110	
w/ bolt on cover	<b>K326</b>
w/ snap ring & L seal	<b>K336</b>

**Please call (909) 464-2282 for pricing / availability**

## Saginaw

### 710 Series

### Saginaw Steering Gear



common part numbers

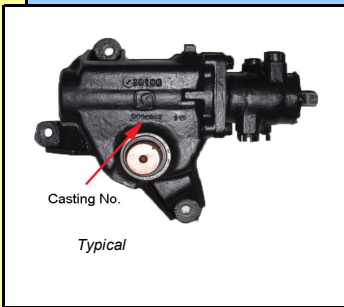
part numbers	Cast No	Sector Shaft Type
710	7813161	semi spline
710IHC	7830389	full spline
710M	7813161 Metric	semi spline
710MD9	7813161 Metric	semi spline, stamped D9
710MFSCCW4.25	7813161 Metric	full spline, LH rotation (4-1/4 turn)
710M-TK	26002502 Metric	threaded

Seal kit for 710 non-metric	<b>K350</b>
Seal kit for 710 metric	<b>K350L</b>

**Please call (909) 464-2282 for pricing / availability**

### Power Assist 4 Line

### Saginaw Steering Gear



Common part numbers

part numbers	Sector Shaft Type	Cast no.
<b>5690653</b>	Semi Splined	5690653
<b>5696067LV</b>	Semi Splined LL1	5696067 (Valve Cast # 5687511)
<b>5696067HV</b>	Semi Splined LL1	5696067 (Valve Cast # 5697919)
<b>7802018</b>	Semi Splined L2	7802018
<b>7832003</b>	Semi Splined	7832003
<b>7832331</b>	Semi Splined LL	7832331
<b>7832333</b>	Semi Splined	7832333

Seal kit for 1-1/2" dia. sector	<b>K352</b>
Seal kit for 1-3/4" sector	<b>K351</b>

**Please call (909) 464-2282 for pricing / availability**